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TO: Examiner Kevin R. Kruer (Group Art Unit 1773)
United States Patent and Trademark Office
Facsimile No. 703-305-5436

FROM: Mr. James P. Zeller

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REGARDING: U.S. Serial No. 09/309,130

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IN THE UNITED STATES PATENT
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Applicant: Michael E. Rakauskas) CERTIFICATE OF FACSIMILE TRANSMISSION
Serial No.: 09/309,130) I hereby certify that this paper is being
Filed: May 10, 1999) facsimile transmitted on **November 6,**
Title: LOW PRESSURE) **2001**, to Examiner Kevin R. Kruer at the
MELAMINE/VENEER PANEL) United States Patent and Trademark
Group Art Unit: 1773) Office, Facsimile No. (703) 305-5436.
Examiner: Kevin R. Kruer) James P. Zeller
Attorney Docket No.: 28572/32531A) Reg. No. 28,491
Attorney for Applicant

AMENDMENT "D"

Commissioner for Patents
Washington, D.C. 20231

Sir:

Please amend the above-identified application as follows.

In The Claims:

Please amend claim 37 as follows:

37. (Twice amended) An unwarped laminated composite wood product made by a method comprising the steps of:

- (a) forming a layered structure comprising a rigid substrate layer having two substantially flat sides, a resin-saturated sheet layer disposed on each of said sides, and a veneer layer disposed on only one of said sheet layers; and,
- (b) subjecting said structure to elevated temperature and pressure in a pressing apparatus for a time sufficient to cure said resin at said temperature and pressure, said pressing apparatus comprising a first platen and a second platen, said first platen operating at a temperature different from an operating temperature of said second platen, to provide an unwarped, laminated composite wood product.